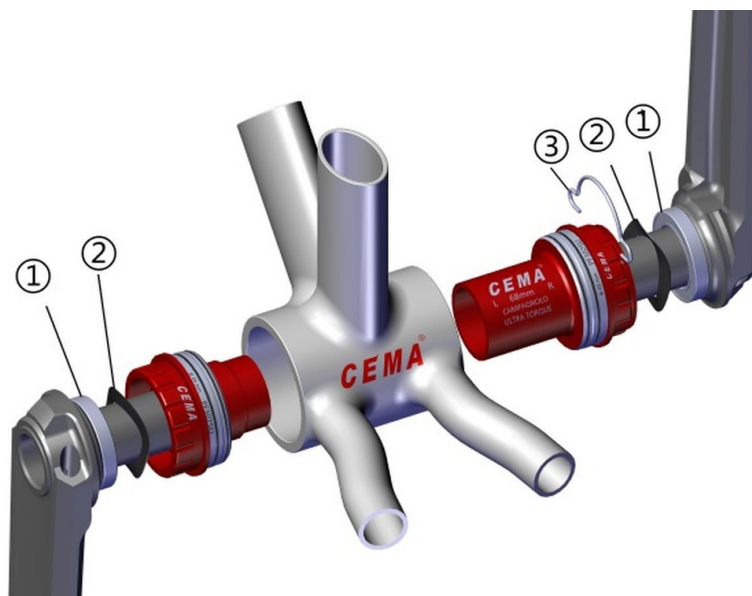


INSTALLATION GUIDE

PF30 for CAMPA UT – PF3025UB



- ! Read installation guide carefully before installing your Interlock Bottom Bracket.
- 1 IMPORTANT: Apply CEMA anti seize paste on the frame, the bottom bracket and the thread.
 - 2 Push in the drive side of the bottom bracket by hand as far as possible and press in completely using the CEMA 006 bottom bracket tool.
 - 3 Align the threads of drive side and non-drive side and tighten by hand as far as possible. WARNING: FORCED LOCKING OF UNALIGNED THREADS WILL DAMAGE THREADS!
 - 4 Use a matching tool on either side of the bottom bracket, 1 to tighten and 1 to hold. Use a torque wrench to tighten to a 40-45 Nm torque and check tightening torque every 6 months.



- ① Bearing 6805N
- ② Wave Washer
- ③ C-type buckle

COMPATIBLE

Frame shell ID / Width (mm)		Assembling	
46	68	Road	Use ① ② 1pc (N-DS) & ① ② ③ 1pc (DS)

- ② Only to be used when tolerances between bottom bracket and crankset occur.

RECOMMENDED TOOLS

CEMA Bottom Bracket tool 24 mm **SRC-TT-B019**
CEMA Bottom Bracket wrench **SRC-TT-B020**

SPARE PARTS

Campagnolo Ultra Torque
SRC-BB-C001

MAINTENANCE

Maintain bearings by cleaning and adding lubricant:

- Every time after riding in poor road conditions or rain.
- Every 3-6 months as a routine maintenance.

Proper maintenance will increase rolling properties, avoid bearing damage and increase lifetime.

Tip! Apply CEMA water repellent paste between bearing and dustcover.